



Dart Aerospace Ltd.
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Canada

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D3245-2

Job Sheet 181220



Part No: D3245-2

Job Qty: 5 ea

Part Name: Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 3,4 IPP A 04.07.07 New issue KJ/JLM IPP Rev:b ECN 1052 07-10-31 DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		8/31/18	0.00	0.00	Start Up Waterjet		SC 18/08/18
100	Waterjet	5 pcs		8/31/18	0.00	0.76	Waterjet1		SC 18/08/18
110	QC	5 pcs		8/31/18	0.00	0.00	QC2 Waterjet-1		SC 18/08/18
120	QC	5 pcs		8/31/18	0.00	0.00	QC8-2		38 DAS
130	Brake NC	5 pcs		8/31/18	0.14	2.17	Brake NC 1		9-89 30
140	QC	5 pcs		8/31/18	0.00	0.00	QC5		DAS 9 30
150	Packaging	5 pcs		8/31/18	0.00	0.00	Packaging3		30
160	QC21-SA	5 Ea		8/31/18	0.00	0.00	QC21		DEC 31 2018 9-89

Part Op 100 - 1-Cut as per Dwg D3245 ****prog.D3245-1/-2****
Descriptions: 130 - 1- C'sink as per Dwg D3245 3- DEBURR

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	4.0200 sf (.804 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S22GA	4	170	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 9:29 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date : _____		Step #: _____		MRB (QSI042) Approval																					
Description Work Order Deviation								 Completed By _____ nd / Supervisor val Verification																	
								QA Coordinator Approval _____																	

Container No: S100898

Part: D3245-2

Job No: 181220

Serial No/Batch: S100898

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: Various STC's

Date: 08/07/18

DART Aerospace Ltd.

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www.dartaerospace.com

Root Cause			
Environment ☐	No Re-verification ☐	Pressur ☐	
Design ☐	Operator ☐	Bendin ☐	
Doc/Data ☐	Offset/Setup ☐	Centre ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	

240
80
1754